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# Working with STEM Digital Library

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## LIB 3: 01 Materials Engineering

### Materials

- Ceramic and Sintered Materials
- Classification of Materials
- Composite Materials
- Corrosion
- Iron and Steel
- Lubrication
- Non-Ferrous Metals
- Polymers

### Properties of Materials

- Characteristics of Materials

### Structure of Materials

- Interpretation of Test Results
- Materials Testing - Hardness and Non-Destructive Testing
- Materials Testing - Tensile and Impact Testing
- Microstructure of Alloys
- Microstructure of Metals
- Microstructures of Steel
- Solutions and Phases

## LIB 3: 02 Engineering Drawing

### Drawing Elements

- Drilling and Finishes
- Fluid Power Diagrams
- Machine Elements
- Permanent Connections
- Screws and Threaded Components

### Engineering Drawing

- Basic Geometric Construction
- Co-ordinate Systems
- Dimensions
- Drawing Analysis
- Drawing Standards
- Roughness
- Sectional Views

## LIB 3: 03 Fluid Power

### Fluid Power

- Calculations of Hydraulic Power
- Calculations of Pressure and Flow Rate
- Electropneumatics
- Fluid Power Cylinders
- Fluid Power Formulas
- Logic Controls
- Pneumatics Diagrams, Series and Parallel Circuits and Time Delays

## LIB 3: 04 Manufacturing Engineering

### Basics of CNC

- Preparatory Programming - Turning

### CNC Programming

- A- and B-Axes
- C-Axis
- CNC and the Basics of Programming
- CNC Milling
- CNC Programming for Milling
- CNC Programming for Turning
- CNC Turning
- Cycle Programming - Milling
- Cycle Programming - Turning
- Multiple Axis Turning and Milling
- Preparatory Programming - Milling
- Programming Linear and Tangential Start-Up and Coast-Down - Milling

### Information Technology

- Charting Data
- Planning and Organizing Work Processes
- Process Planning

### Joining

- Forces in Threaded Joints
- Forces on Threads
- Formula and Calculation of Tightening Torque
- Joining Procedures
- Joining with Glues
- Joining with Keys and Splines
- Joining with Pins, Bolts and Rivets
- Joining with Soldering
- Joining with Threads
- Lapping
- Screw Connections
- Soldering Equipment and Safety

## Manufacturing Processes

- Bending
- Bending Operation Calculations
- Cutting and Angles of Cutting
- Cutting Metal
- Cutting Speed for Drilling
- Determining Data for Grinding
- Determining Data for Milling
- Determining Data for Turning
- Drilling
- Environmental Protection
- Erosive Manufacturing Processes
- Finishing Processes
- Forces on the Cutting Tool
- Forging
- Forming - Material Use and Scrap
- Forming Calculations
- Forming Procedures
- Grinding - Processes and Machines
- Hard Metal Cutting
- Honing
- Machine Tools and Terminology
- Manufacturing Processes
- Milling - Processes and Machines
- Primary Metal Shaping Processes
- Reading Machine Diagrams
- Safety and Protective Measures

## Welding

- Arc Welding
- Gas Welding
- Gas-Shielded Welding
- Joining with Welding

## LIB 3: 05 Machine and Instrument Engineering

### Bearings

- Bearing Assemblies and Fit
- Bearings
- Calculation of Forces on Bearings
- Joining Hubs to Shafts
- Plain Bearings
- Rolling-Element Bearings
- Seals and Gaskets



## Electronics Test Equipment

- Signal and Pulse Generators

## Engineering Science

- Calculating Work, Power and Efficiency
- Energy, Work and Efficiency
- Manufacturing Facilities
- Mass and Volume Flow Rate
- Material Conversion
- Mechanical Units

## Gears

- Adjustable Speed Transmission
- Clutches
- Gear Calculations
- Gear Design Factors
- Gear Drives
- Simple and Compound Gears

## LIB 3: 06 Inspection, Maintenance and Quality Management

### Inspection Technology and Quality Management

- Accuracy
- Calculating Lengths
- Calculation of Clearances and Fits
- Clearances and Fits
- Measurement Tolerances
- Measuring Lengths
- Quality Management

### Maintenance

- Diagnostics and Troubleshooting
- Fault Repair
- Maintenance and Accident Prevention
- Maintenance Documentation
- Maintenance Inspection
- Maintenance Principles
- Mechanical Breakdown

## LIB 3: 07A Industrial Control Systems

### Feedback Control Systems

- Characteristics of an Air Flow Transducer
- Characteristics of an Air Pressure Transducer
- Characteristics of an IC Temperature Sensor
- Characteristics of an NTC Thermistor
- Controller Responses



- Effect of Loading on the Potentiometer Output Voltage
- Environmental Measurement
- Light Controlled System
- On/Off Control Systems
- ON/OFF Heater System
- Positional Resistance Transducers
- Proportional Control - Step Input Response

## Number Systems

- Hexadecimal and Binary Number Systems

## LIB 3: 07B Industrial Control PLCs

### Fieldbus Systems

- Introduction to Fieldbus
- Profibus DP

### Industrial Network Systems

- HMI Interactions
- HMI Panel Alarms
- HMI Panel Data Logging
- HMI Panel Monitoring and Supervising
- HMI Panel Process Control
- HMI Panel Real-time Data
- HMI Panel Recipes
- HMI Panel Sharing PLC Data
- HMI Panel Trend Analysis
- HMI Panel Trends
- Industrial Network Security
- Industrial Networks
- Introduction to SCADA
- Networking Industrial Control Devices
- PETRA II Fault Finding - Worksheet 1
- PETRA II Fault Finding - Worksheet 2
- PETRA II Fault Finding - Worksheet 3
- PETRA II Fault Finding - Worksheet 4
- PETRA II Fault Finding - Worksheet 5
- PETRA II Fault Finding - Worksheet 6
- PETRA II Fault Finding - Worksheet 7
- PETRA II Fault Finding - Worksheet 8
- PETRA II Plant Control Program (Two PLCs and HMI)
- Smart Sensors

## PLC Advanced Industrial Control

- Carrying Out Tests on the PETRA II Parts
- Complete PETRA II Control Program
- Configure STEP 7 PLC Tags
- Moving a Part Round the PETRA II
- PETRA II Plant Control Program (Single PLC)
- Programming the PETRA II Carriage
- Programming the PETRA II Transfer Arm

## PLC Conveyor System Control

- Analog Inputs
- Analog Outputs
- Construction and Function of a PLC
- Counters
- Counting Parts
- Create a New Project
- Create a New STEP 7 Project
- Create a STEP 7 Project
- Enter a Ladder Program
- Enter a STEP 7 Ladder Program
- Flip-Flop Latches
- Global Variables
- Identifying the Requirements
- Introduction to PLCs
- Ladder Programming
- Latches
- Latching an Airlock
- Memory Stores
- Run a Ladder Program
- Run a STEP 7 Ladder Program
- Sequence Control System

## PLC Part Sorting Control

- Creating a New Project
- Creating a STEP 7 Project
- Sorting Parts

## Programmable Logic Control

- Basic Structure of a PLC
- Components of a Sequence Control System
- Connecting a PLC
- Converting Logical Circuit to Functional Plan
- GRAFCET Sequence Control Systems
- PLC Programming
- Programmable Logic Controllers (PLC)
- Programmable Logic Controllers (PLCs)

## LIB 3: 08 Electronic Systems

### Alarm Systems

- Components of Intruder and Fire Alarms
- Installing Intruder Alarms and Fire Alarms

### Closed Loop Control

- An Example On/Off Control System
- Automatic Temperature Control
- RC Circuit Responses

### Components

- Alternative Components
- Characteristics of Non-Linear Components
- Maintenance Information and Component Selection
- Problem Solving - Identify Electronic Components
- Problem Solving - Recognize and Select Components

### Energy and Power

- Extending System Life
- Small Energy Sources

### Fault Finding Electronic Systems

- Electronic Systems Maintenance
- Fault Conditions
- Fault Location Techniques
- Faults and Fault Finding Aids
- Problem Solving - Testing and Fault Finding on Electronic Components

### Signal Processing

- Analog Signal Processing
- Electronic Systems
- Inputs, Outputs and Processes
- Measurement of Non-Electrical Quantities

## LIB 3: 09 DC Circuits

### Capacitor Circuits

- Calculating Total Capacitance
- Capacitance of Capacitors
- Capacitor Discharge Curve
- Capacitor Timing Circuits
- Capacitors
- Capacitors in Series and Parallel
- Charging and Discharging a Capacitor
- Interconnection of Capacitors
- Resistance and the Time Constant

## Electrical Energy and Power

- Calculating Electrical Power for a Load
- Calculation of Electrical Power
- Electrical Power

## Inductor Circuits

- Inductors - Graphs and Equations

## Resistance

- Applications of Ohm's Law
- Calculating Resistance Color Code Values and Tolerance
- Calculating the Resistor Value for an LED Lamp Circuit
- Changing the Resistance in an LED Circuit
- Color Code and Tolerance
- Electrical Power and Resistor Color Coding
- Gradient of Linear Voltage-Current Graphs
- Investigating a Characteristic Graph for a Resistive Component
- Investigating Whether Resistors are in Tolerance
- Measuring Resistance
- Non-Linear Resistances
- Relationship between Voltage, Current and Resistance
- Resistance and Conductance
- Resistance and Conductance Reciprocal Calculations
- Resistance Characteristics
- Resistor Characteristics and Applications
- Resistors

## Voltage and Current

- Basic Electrical Quantities in Circuits
- Circuit Diagrams
- Electric Current and Safety
- Electrical Principles
- Handling Voltage Calculations
- Introduction to Electric Current
- Measurement in Circuits
- Measuring Current in a Circuit
- Measuring Voltage
- Potential Difference and Voltage

## LIB 3: 10 Electrical Networks

### Internal Resistance

- Internal Resistance
- Internal Resistance of Power Sources

### Kirchhoff's Laws

- Calculations using Kirchhoff's First Law
- Calculations using Kirchhoff's Second Law
- Current Behavior at a Node
- Kirchhoff's First Law
- Kirchhoff's Second Law

### Measuring Instruments

- Absolute and Relative Measurement Errors
- Calculating the Extension of the Range of a Voltmeter
- Calculating the Extension of the Range of an Ammeter
- Extending the Range of a Voltmeter
- Handling Measurement Errors
- Measurement of Resistance using a Wheatstone Bridge
- Measurement of Voltage using a Wheatstone Bridge - Method 1
- Measurement of Voltage using a Wheatstone Bridge - Method 2
- Measuring Current and Extending Ammeter Range

### Series and Parallel Lamps

- Parallel Circuits
- Series Circuits

### Series and Parallel Resistors

- Calculation of Resistors in Parallel
- Calculation of Resistors in Series
- Characteristics of Series and Parallel Connections
- Mathematical Approach to Series and Parallel Circuit Simplification
- Parallel Circuit Calculations
- Parallel Resistor Circuits
- Resistors in Parallel
- Resistors in Series
- Series and Parallel Equivalent Resistance
- Series and Parallel Resistor Combinations
- Series Circuit Calculations

### Superposition Principle

- Applying the Superposition Principle

## LIB 3: 11 AC Circuits

### AC Principles

- Alternating Current Equations
- Amplitude and Timebase Settings of an Oscilloscope
- Calculating the Effective Values of Alternating Voltages and Currents
- Effective Values of Alternating Voltages and Currents
- Introduction to Alternating Current
- Measuring with an Oscilloscope
- Peak, Peak-to-Peak and RMS Values
- Period and Frequency

### Capacitor Circuits

- Calculations on Capacitive Reactance with Graphical Representation
- Capacitors in AC Circuits
- Graphical Representation and Equations of RC Circuits
- RC Circuits

### Inductor Circuits

- Calculations on Inductive Reactance with Graphical Representation
- Graphical Representations and Equations of RL Circuits
- Inductors in AC Circuits
- RL Circuits

### RLC Circuits

- Calculating Power in RLC Circuits
- Calculating the Resonant Frequency of an LC Oscillator Circuit
- Graphical Representation and Equations of RLC Circuits
- Graphical Representation of Phase Difference and Power
- LC Oscillator Circuit
- Phase Difference and Power
- Power in RLC Circuits
- RLC Circuits

## LIB 3: 12 Magnetism and Electromagnetism

### DC Motor

- Characteristics of the DC Motor
- DC Motor Operation
- DC Motor-Generator

### Fault Finding Electromagnetic Devices

- Fault Finding Electromagnetic Devices W1
- Fault Finding Electromagnetic Devices W2
- Fault Finding Electromagnetic Devices W3
- Fault Finding Electromagnetic Devices W4

## Magnetic and Electromagnetic Principles

- Electromagnetic Induction and the Solenoid
- Electromagnetism
- Field Shape and Direction for an Electromagnet
- Field Strength of an Electromagnet
- Hall Effect Sensor
- Magnetic Flux and Flux Density
- Magnetic Flux and Flux Density Calculations
- Magnetic Principles
- Reed Switch and Relay
- Self Inductance of Inductors

## Microphones and Speakers

- Microphones and Speakers

## LIB 3: 13 Electrical Engineering

### Electrical Connections in Buildings

- Bus System
- Components of an Electrical Installation
- Electrical Installation in Residential Buildings
- Light and Lighting
- Planning Lighting Systems

### Electrical Safety and Accident Prevention

- American Wire Gauge
- Cables and Wires
- Circuit Breakers
- Consumer Units
- Dangers of Electric Current for Humans
- Dealing with a Victim of an Electric Shock
- Designing for Safety
- Earthing Systems
- Effect of Electric Current on the Human Body
- Electrical Cables
- Grounding
- Ingress Protection and IP Codes
- Lockout and Tagging of Electrical and Mechanical Hazards
- Minimum Safe Cross-Sectional Area of Wires
- Re-Testing to Electrical Standards
- Safeguards against Electric Shock

### Equipment Protection

- Line Surge Protection

### Generating and Distributing Electric Energy

- Energy Distribution Calculations
- Production, Transmission and Distribution of Electrical Energy



## LIB 3: 14 Linear Electronics

### Amplifiers

- Distortion and Signal Conflicts

### Analog ICs

- Analog Switches
- IC Sensors

### Fault Finding Linear Electronic Circuits

- Fault Finding Linear Electronic Circuits W1
- Fault Finding Linear Electronic Circuits W2
- Fault Finding Linear Electronic Circuits W3
- Fault Finding Linear Electronic Circuits W4
- Fault Finding Operational Amplifier Circuits W1
- Fault Finding Operational Amplifier Circuits W2
- Fault Finding Operational Amplifier Circuits W3
- Fault Finding Operational Amplifier Circuits W4
- Planning a Fault Location Strategy

### Operational Amplifier Circuits

- Characteristics of a Differential Amplifier
- Characteristics of DC Amplifiers
- Comparator
- High Frequency Performance of an Operational Amplifier
- Inverting and Non-inverting Operational Amplifier Circuits
- Investigating Inverting Op-amp circuits
- Investigating Non-Inverting Op-amp Circuits
- Operational Amplifier with AC input
- Operational Amplifiers
- Signal Conditioning Amplifiers

### Power Supplies

- A DC Power Supply
- Power Supply Filtering

## LIB 3: 15 Semiconductors

### Diodes

- Diode Characteristics
- Diode Operation
- Diode Rectifier Calculations
- Diode Rectifiers
- Light Emitting Diodes
- PN Junction Theory
- Rectifier Circuits
- Simple Rectifier Circuit

## Display Devices

- 7-Segment Display and Decoder
- A 7-Segment Display
- Optoelectronic Display Devices

## Fault Finding Semiconductor Circuits

- Fault Finding Semiconductor Circuits W1
- Fault Finding Semiconductor Circuits W2
- Fault Finding Semiconductor Circuits W3
- Fault Finding Semiconductor Circuits W4
- Fault Finding Transistor Amplifiers W1
- Fault Finding Transistor Amplifiers W2
- Fault Finding Transistor Amplifiers W3
- Fault Finding Transistor Amplifiers W4

## Integrated Circuits

- Integrated Circuit Packages

## Optical Sensors

- Charge-Coupled Devices (CCD)

## SCRs

- Characteristics of Thyristors
- Diacs and Triacs

## Transistor Amplifiers

- Class A Transistor Amplifier
- Class B and AB Transistor Amplifiers
- Class C Transistor Amplifier
- Classes of Transistor Amplifiers
- Effects of Feedback in a Transistor Amplifier Circuit
- Gain, Loss and Noise

## Transistors

- Analyzing Transistor Characteristics
- Bipolar Transistor Characteristics
- Comparison of Electronic and Electromechanical Switches
- Field Effect Transistor Amplifier
- Field Effect Transistor Operation
- PNP Transistor Switch

## LIB 3: 16 Power Electronics

### Contactors

- Construction of a Contactor
- Controlling Contactors
- Current Flow in Latching Circuits
- Latching in Contactor Circuits
- Selection of Contactors

## Energy and Power

- Efficiency Formulas for Electric Motors
- Efficiency of Electric Motors

## Frequency Converters

- Commissioning of Frequency Converters
- Connecting a Frequency Converter
- Construction and Function of Frequency Converters
- EMC
- Frequency Converter Parameters
- Frequency Filters

## Motor Protection

- Interlock Systems
- Motor Drive Protection Circuit
- Motor Installations and Safety
- Motor Protection

## Motors and Motor Control

- Analog Interfacing
- Characteristics of a DC Permanent Magnet Motor
- Characteristics of a DC Solenoid
- Characteristics of an Air Valve
- Characteristics of an Induction Motor
- Connecting a Motor
- Derivative Control Ramp Response
- Digital Control
- Integral Control Step Response
- Linear and Rotational Motion
- Motor Drive Connection Components
- Motor Starting and Speed Control
- PID Control Step Response
- Proportional Position Control
- Proportional Speed Control

## Three-phase AC

- Delta Calculations
- Delta Connection
- Generation of Three-phase AC
- Representation of Three-phase AC

## LIB 3: 17 Digital Electronics

### Combinational Logic

- Basic Logic Functions and Their Algebra
- Boolean Algebra
- Boolean Algebra and De Morgan's Theorems
- Building EXOR Gates from Other Gates

- Characteristics of a Schmitt Inverter Gate
- Characteristics of the EX-OR and EX-NOR Circuit
- Circuits involving Combinational Logic
- Combinational Logic
- Equivalent Logic Circuits
- Karnaugh Maps
- Logic Families
- Logic Gates

## Digital Systems

- Analog to Digital Conversion
- BCD UP/DOWN Counters and 7-Segment Decoder/Driver/Displays - Exercise 2.2
- Binary Counters and 7-Segment Displays
- Binary-Coded Decimal Counters
- Characteristics of an Analog Comparator
- Decoder Operation
- Demultiplexer Operation
- Digital to Analog Conversion
- Encoder Operation
- Encoder-Decoder System
- Encoders and Decoders
- Glitches in Digital Systems
- Multiplexer Operation
- Multiplexer-Demultiplexer System
- Multiplexers and Demultiplexers
- Race Hazards
- Ramp Generator
- Signal Converters

## Fault Finding Digital Circuits

- Calculating Expected Operating Conditions
- Fault Finding A/D and D/A Circuits W1
- Fault Finding A/D and D/A Circuits W2
- Fault Finding A/D and D/A Circuits W3
- Fault Finding A/D and D/A Circuits W4
- Fault Finding Aids
- Fault Finding Aids and Reporting
- Fault Finding Encoding/ Decoding Circuits W1
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- Fault Finding Multiplexing/ Demultiplexing Circuits W1
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- Fault Finding Multiplexing/ Demultiplexing Circuits W4
- Faults in Ring Counter Circuits
- Faults in Shift Register Circuits
- Signal Tracing Techniques

## Interfacing

- Bi-directional Line Drivers
- Industry Standards
- Interfacing in Digital Circuits

## Number Systems

- Calculations in Binary
- Conversion Between Number Systems

## Sequential Logic

- Asynchronous Counters
- Binary Counters
- Bistable Devices
- Characteristics of a D-Type 2-bit Shift Register
- Characteristics of a D-Type Flip-Flop
- Characteristics of a J-K Flip-Flop
- Counting with Bistables
- D-Type Flip-Flop
- Integrated Circuit Memory
- Shift Registers

## Signal Processing

- Digital Signal Processing

## LIB 3: 18 Telecommunications

### Antennas

- Antenna and Broadband Options
- Installing Antenna and Broadband Connections

### Digital Data Transmission

- Digital Data Transmission
- Flow Control

### Electronic Communication Principles

- AM Transmission
- Electronic Communication Systems
- Optical Transmission
- Phase Locked Loops
- Simplex and Duplex Transmission

### Fault Finding Telecommunication Circuits

- Fault Finding Telecommunication Circuits W1
- Fault Finding Telecommunication Circuits W2

### Fiber Optics

- Fiber Optic Cables

## LIB 3: 19 Microprocessors

### Architecture and Operation of a Microprocessor

- Architecture
- Principles of Operation

### Developing PIC Programs

- Controlling a Motor
- Debugging Programs
- Full Washing Machine Sequence

### Memory

- Embedded Computers and RAM/Flash Memory

### Microprocessor System Applications

- Microprocessor System Applications

### Number Systems, Instructions and Subroutines

- Instruction Groups
- Number Systems

### Program Development

- Designing a Program
- Entering and Running a Program

## LIB 3: 20 Circuit Construction and Testing

### Automatic Light Circuit

- Building and Testing an Automatic Light Circuit

### Baby Alarm

- Building a Baby Alarm

### Building Circuits on Printed Circuit Boards

- Building Circuits on PCB
- Constructing the Continuity Tester on PCB

### Building on Breadboard

- Breadboarding
- Building the Automatic Light Circuit on Breadboard
- Planning an Automatic Light Circuit on Breadboard

### Building on Stripboard

- Building and Testing the Anti-Theft Device
- Building Circuits on Stripboard
- Planning an Anti-Theft Device

## Diagnosing Fault Conditions

- Fault Rectification

## Electronic Problem Solving

- Problem Solving - Construct an Electronic Circuit
- Problem Solving - Plan, Construct and Test an Electronic Circuit
- Problem Solving - Produce an Electronic Circuit Diagram

## Flashing Doorbell Circuit

- Building a Flashing Doorbell Circuit
- Flashing Doorbell Circuit

## Freezer Temperature Warning Circuit

- Building the Freezer Temperature Warning Circuit on Breadboard

## Improved Automatic Light Circuit

- Building and Testing an Improved Automatic Light Circuit

## Intruder Alarm

- Intruder Alarm Circuit
- Latched Buzzer Circuit
- Simulated Latched Buzzer Circuit

## Lamp Circuit

- Simple Lamp Circuit

## LED Lamp Circuit

- Building an LED Lamp Circuit

## Polarity Tester

- Building and Testing a Polarity Tester

## Power Supplies

- A Simple AC to DC Converter
- AC to DC Concepts and Principles
- Circuit Breakers and Fuses

## Road Crossing Controller

- Road Crossing Controller

## Safety and Accident Prevention

- Risk Assessment of Electrical Dangers
- Safe Working Practices

## Simulators

- Computer Based Design and Testing



## LIB 3: 21 Electronic Principles (D3000 Practice)

### AC Principles

- Alternating Supply with Pure Resistance Loading
- Alternating Supply with Pure Resistance Loading - Exercise 2.1
- Alternating Supply with Pure Resistance Loading - Worksheet 1
- Ground Return Currents - Exercise 11.3
- Resistances in Parallel - Exercise 2.4
- Resistances in Series - Exercise 2.3
- Sinusoidal Alternating Waveforms - Exercise 1.1
- Sinusoidal Alternating Waveforms Peak and RMS Values - Exercise 1.2

### Capacitor Circuits

- AC Supply with Pure Capacitive Loading - Exercise 4.1
- AC Supply with Pure Capacitive Loading - Worksheet 2
- Capacitor AC Voltage Divider Circuit - Exercise 4.5
- Capacitors in Parallel on an AC Supply - Exercise 4.3
- Capacitors in Series on an AC Supply - Exercise 4.4
- Resistance-Capacitance Circuits on AC Supplies - Parallel - Exercise 6.2
- Resistance-Capacitance Circuits on AC Supplies - Series - Exercise 6.1

### Electrical Energy and Power

- Power Dissipated in a Lamp Circuit - Exercise 9.2
- Power in a Resistor - Exercise 3.1
- Power in a Resistor - Worksheet 1

### Electrical Networks

- AC Applied to a Resistance Bridge - Exercise 6.2
- Characteristics of a Combined DC and AC Supply - Exercise 3.2
- Characteristics of a Dual Voltage DC Supply - Exercise 3.1
- Circuit Solution using Thevenin's and Norton's Theorems - Exercise 4.1
- DC and AC Bridges - Worksheet W7
- DC and AC Bridges - Worksheet W8
- Dual Voltage DC and Combined AC/DC Supplies - Worksheet W2
- Dual Voltage DC and Combined AC/DC Supplies - Worksheet W3
- Internal Resistance of a DC Source - Exercise 1.1
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## Electromagnetic Devices

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- Full-Step Sequence - Exercise 9.1
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## Inductor Circuits

- AC Supply with Pure Inductive Loading - Exercise 5.1
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- Resistance - Inductance Parallel Circuits on an AC Supply - Exercise 7.2
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- Resistance-Inductance Filters - Exercise 9.2

## Resistance

- Controlling a Lamp with a Variable Resistor - Exercise 9.1
- Controlling a Lamp with a Variable Resistor - Worksheet 7
- Controlling a Lamp with a Variable Resistor - Worksheet 8
- Ohm's Law - Exercise 2.1
- Resistance Measurement using a Wheatstone Bridge - Exercise 11.1
- Resistance Measurement using a Wheatstone Bridge - Worksheet 11
- Resistance Measurement using a Wheatstone Bridge - Worksheet 12
- Resistor Color Coding for Low Power Resistors - Exercise 4.1
- Resistor Color Coding for Low Power Resistors - Worksheet 2
- Resistor Color Coding for Low Power Resistors - Worksheet 3

## RLC Circuits

- Capacitance and Inductance fed from Square and Sinusoidal Inputs - Exercise 3.1
- Inductance-Capacitance Parallel Circuit on an AC Supply - Exercise 8.2
- Inductance-Capacitance Parallel Circuit on an AC Supply - Exercise 8.3
- Resistance-Inductance and Resistance-Capacitance Filter Circuits - Exercise 9.1
- Resistance-Inductance and Resistance-Capacitance Filter Circuits - Worksheet 10
- Resistance-Inductance-Capacitance Circuits on AC Supplies - Exercise 8.1
- RLC Circuits on AC Supplies - Worksheet 7
- RLC Circuits on AC Supplies - Worksheet 8
- RLC Circuits on AC Supplies - Worksheet 9

## Transformer

- Application of Transformers to Impedance Matching - Exercise 10.3

## LIB 3: 22 Linear Electronics (D3000 Practice)

### Comparator Circuits

- Difference Amplifier - Worksheet W10
- Schmitt Trigger - Exercise 9.1
- Schmitt Trigger with Alternating Input - Exercise 9.2

### Difference Amplifier

- Difference Amplifier - Worksheet W8
- Difference Amplifier - Worksheet W9
- Differential Mode - Exercise 8.3
- Inverting Mode - Exercise 8.1
- Non-Inverting Mode - Exercise 8.2

### Integrator

- DC Input - Exercise 5.1
- Integrator - Worksheet W3

## Inverting Amplifier

- Gain and Saturation - Exercise 3.3
- Inverting Amplifier - Alternating Input - Worksheet W2
- Inverting Amplifier Gain and Bandwidth - Exercise 4.2
- Inverting Amplifier with Sinusoidal Input - Exercise 4.1

## Non-Inverting Amplifier

- Alternating Signal Input - Exercise 6.2
- Direct Voltage Input and Offset Null Control - Exercise 6.1
- Non-Inverting Amplifier - Worksheet W4
- Non-Inverting Amplifier - Worksheet W5

## Operational Amplifier

- Basic Operational Amplifier - Worksheet W1
- Closed-Loop Amplifier - Exercise 1.3
- Comparator - Exercise 1.2
- Referenced Comparator - Exercise 2.2

## Oscillators

- LC Oscillator - Exercise 1.1
- RC Ladder Oscillator - Exercise 1.2

## RC Filters

- High-Pass Filter - Exercise 2.2
- Low-Pass Filter - Exercise 2.1
- Simple RC Filters - Worksheet W1
- Simple RC Filters - Worksheet W2

## Rectification

- Effect of Varying Load - Exercise 1.2
- Simple DC Power Supply - Exercise 1.1

## Summing Amplifier

- Scaling - Exercise 7.2

## LIB 3: 23 Semiconductors (D3000 Practice)

### Diodes

- Bridge Rectifier - Exercise 3.1
- Bridge Rectifier - Worksheet 4
- Diode Forward Characteristic - Exercise 1.1
- Diode Reverse Characteristic - Exercise 1.2
- Effect of Reservoir Capacitor - Exercise 3.2
- Half-Wave Rectifier - Exercise 2.1
- Half-Wave Rectifier - Worksheet 3
- Negative Power Supply - Exercise 2.3
- P-N Junction Diode - Worksheet 1
- P-N Junction Diode - Worksheet 2
- Reservoir Capacitor - Exercise 2.2

## Display Devices

- Bar Graph Display - Exercise 2.1
- Display Devices - Worksheet W2
- Liquid Crystal (Seven Segment) Display - Exercise 2.2

## Transistor Amplifiers

- Alternating Signal Applied - Exercise 8.2
- Alternating Signal Drive - Exercise 2.2
- Alternating Signal Drive - Exercise 4.2
- Alternating Signal Drive - Exercise 5.3
- Alternating Signal Drive - Exercise 7.3
- Alternating Signal Drive - Worksheet W7
- Analog Switch with Direct Voltage Applied - Exercise 8.1
- Base Potential Divider Biasing and Stabilizing - Exercise 1.4
- Base Potential Divider Stabilized Amplifier - Exercise 7.2
- Bias Stability - Exercise 7.2
- Bias Stabilization - Worksheet 7
- Bias Stabilization - Worksheet 8
- Channel and Junction Resistances - Exercise 6.1
- Collector Feedback Biasing and Stabilizing - Exercise 1.3
- Collector Feedback Stabilization - Exercise 7.1
- Common Collector Amplifier (Emitter Follower) - Exercise 8.1
- Complementary PNP/NPN Pair - Worksheet W2
- Constant Current Sink - Worksheet W3
- Darlington Pair Emitter Follower - Worksheet W1
- DC and Quiescent Conditions - Exercise 4.1
- DC Transfer Characteristic - Exercise 5.2
- Differential Amplifier - Worksheet W4
- Directly Coupled (DC) Amplifier - Worksheet W5
- Directly Coupled (DC) Amplifier - Worksheet W6
- Emitter Decoupling Capacitor - Exercise 7.3
- Fault Diagnosis - Preparatory Investigation 1
- Fault Diagnosis - Preparatory Investigation 2
- Frequency Response of a Two-Stage Amplifier - Exercise 9.2
- JFET Characteristics - Exercise 6.2
- JFET Common Source Amplifier - Worksheet W8
- JFET Common Source Amplifier - Worksheet W9
- Need for Bias - Exercise 6.2
- Output Characteristic - Exercise 3.2
- PNP Common Emitter Amplifier - Exercise 8.2
- Quiescent Conditions - Exercise 3.1
- Quiescent Conditions - Exercise 5.1
- Quiescent Conditions - Exercise 7.1
- Quiescent Conditions and DC Drive - Exercise 2.1
- Quiescent Voltages and Currents - Exercise 1.1
- Signal Operation - Exercise 1.2

## Transistors

- Regenerative Switch - Exercise 10.2

## LIB 3: 24 Power Electronics (D3000 Practice)

### AC Motors

- AC Motor Principles, and the Three-Phase Synchronous Motor - Exercise 6.1
- AC Motor Principles, and the Three-Phase Synchronous Motor - Worksheet 6
- Capacitor Offset - Exercise 7.2
- Delta Connection of a 3-Phase Synchronous Motor to Wye Supply - Exercise 6.3
- Other AC Motors - Exercise 9.1
- Power Factor Correction - Exercise 8.1
- Power Factor Correction - Worksheet 8
- Single-Phase Synchronous Motor - Exercise 7.1
- Single-Phase Synchronous Motor - Worksheet 7

### Power Transistors

- Audio Amplifier - Power Output - Exercise 4.2
- Audio Amplifier - Waveforms - Exercise 4.1
- Audio Power Amplifier - Worksheet W5
- Audio Power Amplifier - Worksheet W6
- Comparison of FET to BJT - Exercise 5.2
- Controlling a Lamp - Exercise 1.1
- Current Booster - Alternating Drive - Exercise 3.2
- Current Booster - DC Drive - Exercise 3.1
- Current Booster - Worksheet W4
- Duty Cycle Controller - Worksheet W3
- Duty Cycle/Load Power - Exercise 2.2
- MOSFET Characteristics - Exercise 5.1
- Power Dissipated in the Transistor - Exercise 1.2
- Power MOSFET - Worksheet W7
- Power Transistor - Worksheet W1
- Power Transistor - Worksheet W2

### SCR Bridge Circuits

- Commutating Effects of Load on a Bridge Circuit - Exercise 2.6
- Effect of a Commutating Diode on a Half Controlled SCR Bridge Circuit - Ex 2.7
- Fully Controlled SCR Bridge with Capacitive/Resistive Load - Exercise 2.5
- Fully Controlled SCR Bridge with Inductive/Resistive Load - Exercise 2.4
- Fully Controlled SCR Bridge with Resistive Load - Exercise 2.2
- Half Controlled SCR Bridge with Resistive Load - Exercise 2.3
- SCR Bridge Circuits - Worksheet W2

### SCR, Diac, Triac and UJT

- Controlled Angle Firing of a Thyristor - Exercise 7.2
- Lamp Dimmer - Exercise 9.2
- Optocoupler - Exercise 8.2
- Pulse Transformer - Exercise 8.1
- Silicon Controlled Rectifier - Worksheet W8

## Single and Bi-phase Control

- Effect of Differing Loads on a Full-wave Bi-phase Rectification Circuit - Ex 1.5
- Effect of Differing Loads on an SCR Circuit - Exercise 1.3
- Full-wave Bi-phase Rectification Power Limiting Control - Exercise 1.4
- Operation of an SCR Firing Circuit - Exercise 1.2
- Single and Bi-phase Control - Worksheet W1

## Three-Phase Rectifiers and Inverters

- Dual-Polarity Supplies - Exercise 10.4
- Full-Wave Rectifier - Exercise 10.3
- Half-Wave Rectifier - Exercise 10.1
- Negative DC Supply - Exercise 10.2
- Over-Current Protection - Exercise 11.2

## Three-Phase Supplies

- 3-Wire Connection of a 3-Phase Supply (Delta/Delta Connection) - Ex. 2.2
- 3-Wire Connection of a 3-Phase Supply (Delta/Delta Connection) - Exercise 2.2
- 6-Wire, 3-Wire and 4-Wire Connections, Delta/Delta Connection - Exercise 2.1
- 6-Wire, 3-Wire and 4-Wire Connections, Delta/Delta Connection - Worksheet 1
- 6-Wire, 3-Wire and 4-Wire Connections, Delta/Delta Connection - Worksheet 2
- Delta/Wye Connection - Exercise 3.1
- Delta/Wye Connection - Worksheet 3

## LIB 3: 25 Digital Electronics (D3000 Practice)

### Combinational Logic

- Characteristics of a Schmitt Inverter Gate - Exercise 9.1
- Characteristics of the EX-OR and EX-NOR Circuit - Exercise 1.1
- Characteristics of the Half Adder Circuit - Exercise 1.2
- Characteristics of the Wired-AND Circuit - Exercise 10.1
- Characteristics of the Wired-NOR Circuit - Exercise 10.2
- Diode AND and OR Gate Characteristics - Exercise 3.1
- Diode Logic - Worksheet 4
- Diode-Transistor Logic (DTL) - Worksheet 5
- Diode-Transistor Logic (DTL) - Worksheet 6
- Diode-Transistor Logic Gate Characteristics - Exercise 4.2
- Equivalent Logic Circuits 1 - Exercise 6.1
- Equivalent Logic Circuits 2 - Exercise 6.2
- Equivalent Logic Circuits 3 - Exercise 6.3
- EX-OR and EX-NOR Gates - Worksheet 1
- EX-OR and EX-NOR Gates - Worksheet 2
- EX-OR and EX-NOR Gates - Worksheet 3
- EX-OR and EX-NOR Gates - Worksheet 4
- Four-Variable Karnaugh Maps - Exercise 7.3
- Karnaugh Maps - Exercise 7.1
- Open Collector Gates - Worksheet 10
- Open Collector Gates - Worksheet 9
- Series and Parallel Connection of Switches - Exercise 2.1



## Digital Systems

- 2-bit Equal-Input Magnitude Comparator Circuit - Exercise 5.1
- Binary/BCD Counters and 7-Segment Decoder/Driver/Displays - Exercise 2.1
- Binary/BCD Counters, and 7-Segment Decoder/Driver/Displays - Worksheet 6
- Binary/BCD Counters, and 7-Segment Decoder/Driver/Displays - Worksheet 7
- Binary/BCD Counters, and 7-Segment Decoder/Driver/Displays - Worksheet 8
- Binary/BCD Counters, and 7-Segment Decoder/Driver/Displays - Worksheet 9
- Characteristics of a 1 to 1-of-4-line Demultiplexer Circuit - Exercise 3.2
- Characteristics of a 2-1 Multiplexer Using Three State Logic - Exercise 7.2
- Characteristics of a 2-4 Line Decoder Circuit - Exercise 2.2
- Characteristics of a 4-2 Line Encoder Circuit - Exercise 2.1
- Characteristics of a 4-bit Magnitude Comparator IC - Exercise 5.3
- Characteristics of a 4-input Multiplexer Circuit - Exercise 3.1
- Characteristics of a 4-input Priority Encoder Circuit - Exercise 4.1
- Characteristics of a Frequency Counter System - Exercise 5.2
- Characteristics of a Monostable IC (74LS123) - Exercise 1.4
- Characteristics of a Multiplexer/Demultiplexer Circuit - Exercise 3.3
- Characteristics of a Single-Bit Magnitude Comparator Circuit - Exercise 5.2
- Characteristics of a Three State Logic Bi-Directional Switch - Exercise 7.3
- Characteristics of a Three State Logic Circuit - Exercise 7.1
- Characteristics of a Timer/Counter System - Exercise 5.3
- Characteristics of a Triangular Waveform Generator System - Exercise 5.4
- Characteristics of an Analog Comparator IC (311) - Exercise 3.1
- Characteristics of an Analog Integrator IC (3140) - Exercise 3.2
- Characteristics of an Analog Switch IC (211) - Exercise 1.1
- Characteristics of an Analog Switch, S - R Bistable System - Exercise 1.5
- Characteristics of an Astable IC (4047) - Exercise 1.3
- Characteristics of an Incremental A-D Converter System - Exercise 4.2
- Characteristics of an S - R Latch IC (74LS00) - Exercise 1.2
- D-A Converter IC and an A-D Converter Circuit - Worksheet 11
- Determination of a 4-Bit Code Using a Magnitude Comparator - Exercise 5.4
- Encoder and Decoder Circuits - Worksheet 5
- Encoder and Decoder Circuits - Worksheet 6
- Encoder and Decoder Circuits - Worksheet 7
- Fault Diagnosis - Triangle Waveform Generator Circuit - Worksheet 12
- Full Adder Circuits - Exercise 6.1
- Full Adder Circuits - Exercise 6.2
- Full Adder Circuits - Worksheet 13
- Magnitude Comparator Circuits - Worksheet 12
- Multiplexer and Demultiplexer Circuits - Worksheet 8
- Multiplexer and Demultiplexer Circuits - Worksheet 9
- Priority Encoder Circuits - Worksheet 10
- Priority Encoder Circuits - Worksheet 11
- Signal Converters - Exercise 4.1

## Interfacing

- CMOS Input and Output Characteristics - Exercise 8.2

## Number Systems

- Number Systems - Measurement of Voltage Levels - Exercise 1.1
- Number Systems - Worksheet 1
- Number Systems - Worksheet 2

## Sequential Logic

- Binary Counters - Exercise 5.1
- Binary Counters - Worksheet 11
- Binary Counters - Worksheet 12
- Characteristics of a Binary Up Counter with Reduced Count - Exercise 5.3
- Characteristics of a Binary Up Counter with Reduced Count 2 - Exercise 5.4
- Characteristics of a D-Type 2-bit Shift Register - Exercise 4.1
- Characteristics of a D-Type Flip-Flop - Exercise 2.1
- Characteristics of a D-Type with D Connected to Q - Exercise 2.2
- Characteristics of a J-K 4-bit Binary Counter - Exercise 5.2
- Characteristics of a J-K 4-bit Shift Register - Exercise 4.2
- Characteristics of a J-K Flip-Flop - Exercise 3.1
- Characteristics of a J-K Flip-Flop Connected as a D-Type - Exercise 3.2
- Characteristics of a J-K Flip-Flop Connected as a T-Type - Exercise 3.3
- Characteristics of a NAND Gate S-R Latch - Exercise 1.1
- Characteristics of an S-R Latch IC - Exercise 1.2

## LIB 3: 26 Microprocessors (D3000 Practice)

### Developing PIC Programs

- Analog to Digital Conversion - Exercise 15
- Digital to Analog Conversion - Exercise 16
- EEPROM Programming - Exercise 14
- Interrupts - Exercise 10
- Keyboard Scanning - Exercise 12
- Logic Systems - Exercise 8
- Simple Closed Loop Process Control - Exercise 17

### Programming Applications

- Basic Input/Output - Exercise 7
- Program Development - Exercise 6

### The PIC Development System

- Interfacing - Exercise 5
- PIC Software - Exercise 4

### The PIC Microcontroller

- Microprocessors, Microcomputers and Microcontrollers - Exercise 1
- Number Systems - Exercise 3
- Overview of PIC Microcontrollers - Exercise 2

## LIB 3: 27 Avionics (D3000 Practice)

### Single Engine Aircraft Battery Power System

- Electronics/Avionics Busbar Isolation - Exercise 2.2
- Power Distribution - Exercise 2.1
- Single Engine Aircraft Electrical Systems - Worksheet W1
- Single Engine Aircraft Electrical Systems - Worksheet W2
- Single Engine Power Distribution Systems - Worksheet W3
- Single Engine Power Distribution Systems - Worksheet W4

### Single Engine Aircraft Fuel Flow Measurement

- Fuel Measurement Using a Tank Resistor - Exercise 7.1
- Fuel Quantity and Fuel Flow Measurement - Worksheet W10
- Fuel Quantity and Fuel Flow Measurement - Worksheet W9
- Optical Rotor Fuel Flow Measurement and Digital Display - Exercise 7.2

### Single Engine Aircraft Fuel Quantity Measurement

- Fuel Measurement Using a Capacitor Bridge - Exercise 6.1
- Fuel Measurement Using a Capacitor Bridge, Displayed Digitally - Exercise 6.2
- Fuel Quantity Measurement Using a Capacitor Bridge - Worksheet W8

### Single Engine Aircraft Power Consuming Circuits

- Early Internal Lighting Systems - Exercise 5.1
- Electrical Landing Gear Control and Indication Systems - Exercise 7.2
- Flap Control Systems - Exercise 8.1
- Flap Control Systems - Worksheet W13
- Hydraulic Landing Gear Control and Indication Systems - Exercise 7.1
- Landing Gear Control and Indication Systems - Worksheet W12
- Landing, Taxi and Anti-Collision Lights - Exercise 6.3
- Single Engine Auxiliary Power Supply Systems - Exercise 3.2
- Single Engine External Lighting Systems - Worksheet W10
- Single Engine External Lighting Systems - Worksheet W11
- Single Engine Internal Lighting Systems - Worksheet W9

### Single Engine Aircraft Power Generation System

- A Typical 1979 Alternator System - Exercise 4.2
- A Typical Alternator System From 1963 To 1968/69 - Exercise 4.1
- Cessna Single Engine Electrical Power Systems - Worksheet W7
- Cessna Single Engine Electrical Power Systems - Worksheet W8
- Single Engine Power Supply Systems - Worksheet W5
- Single Engine Power Supply Systems - Worksheet W6

### Single Engine Aircraft Stall Warning Systems

- A Stall Warning System using a Vane Switch - Exercise 1.1
- Single Engine Aircraft Stall Warning Systems - Worksheet W1

## Single Engine Aircraft Take-Off Warning Systems

- Basic Logic Gates - Exercise 2.1

## Single Engine Aircraft Temperature Measurement

- Nickel Wire Sensor Temperature Systems - Worksheet W4
- Nickel Wire Sensor Temperature Systems - Worksheet W5
- Nickel Wire Temp Sensor - Ratiometer and Analog Display - Exercise 4.3
- Nickel Wire Temp Sensor - Wheatstone Bridge and Analog Display - Exercise 4.1
- Nickel Wire Temp Sensor - Wheatstone Bridge and Digital Display - Exercise 4.2

## LIB 3: 28 Electronic Systems (Series 9 Practice)

### Components

- Amplifier and Loudspeaker
- Applying Power to a Device
- DC Operated Buzzer
- Light Dependent Resistor - LDR
- Logic Source Switches
- Output Driver
- Relay
- Seven Segment Display (Digital Signals)

### Signal Processing

- Analog Signals
- Automatic Light Switch System
- Combined Analog/Digital Signals
- Creating a Reference Voltage
- Digital Signals
- Fire Detector (Sprinkler) System
- Latching Switch System
- Lighting/Temperature Failure Warning System
- Sensor Voltage Divider

## LIB 3: 29 Electronic Principles (Series 9 Practice)

### AC Circuits

- Alternating Current - AC
- Alternating Voltage Values
- Capacitor on an AC Supply
- Capacitors in Parallel
- Capacitors in Series
- Capacitors with AC Applied
- Inductors with AC Applied
- Plotting Frequency Responses of RC and RL Circuits
- Capacitor Charge Time
- Capacitor on a DC Supply
- CR Integrator

- Investigation of a Wheatstone Bridge
- Kirchhoff's Current Law
- Kirchhoff's Voltage Law
- Other Ways to Calculate Power
- Resistor Measurements
- Series-Parallel Combinations

## Magnetism and Electromagnetism

- Attraction and Repulsion
- Electromagnet Field Plot
- Electromagnetic Induction
- Investigating Change-Over and Latching Circuits
- Investigation of a Basic Transformer
- Other Magnetic Materials

## LIB 3: 30 Linear Electronics (Series 9 Practice)

### Current Amplifier Circuits

- Improving the performance of Push-pull Amplifier (1)
- Improving the performance of Push-pull Amplifier (2)
- Measuring Power in Single-ended and Push-pull Amplifiers
- Operation of a Current Amplifier

### Operational Amplifier Circuits

- AC Comparator
- Feedback Amplifier
- Gain-Bandwidth Product in Practice
- Investigation of an Integrator
- Non-Inverting Amplifier
- Regenerative Comparator Under AC Conditions
- Regenerative Comparator Under DC Conditions
- Slew Rate Limitation of an Amplifier

## LIB 3: 31 Semiconductors (Series 9 Practice)

### Diodes

- Half-Wave Rectifier

### SCRs

- Capacitor Commutation
- CR Phase Shift Control Circuit
- DC Control of an SCR with AC Applied
- Silicon Controlled Rectifier - SCR

### Transistor Amplifiers

- Common Collector Amplifier - Emitter Follower
- Differential Amplifier Under AC Conditions
- Differential Amplifier Under DC Conditions

- Elimination of Crossover Distortion
- Emitter Decoupling Capacitor
- Emitter Follower Circuits
- Investigation of the Amplifier with an Applied Signal
- JFET Common Source Amplifier Investigation
- Loading a Voltage Divider
- Measurement of Quiescent Voltages
- Simple Current Biasing

## Transistors

- Current Gain Characteristic
- Darlington Pair Switch Circuit
- Investigation of an N-channel JFET
- NPN Transistor Switch
- Output Characteristic
- Regenerative NPN/PNP Switch

## LIB 3: 32 Digital Electronics (Series 9 Practice)

### Combinational Logic

- AND Gate From NAND Gates
- Boolean Expressions From Logic Circuits
- Combinational Logic Circuits
- Diode Logic
- Diode Transistor Logic (DTL)
- Logic Gate Switches
- NOR Gate From NAND Gates
- NOT Gate From a NAND Gate
- Operation of the Schmitt NOT Gate
- OR Gate From NAND Gates

### Digital Systems

- 1-4 Line Demultiplexer
- 2-1 Multiplexer
- 2-4 Line Decoder
- 4-1 Line Multiplexer
- 4-2 Line Encoder
- 4-Bit Binary Full Adder
- 4-Bit Magnitude Comparator
- Analog Switch
- Analog to Digital Converter
- Astable IC Circuit
- BCD Counter and 7-Segment Decoder
- Bi-Directional Switch
- Digital to Analog Converter
- Encoder-Decoder Circuit
- Full Adder
- Half Adder
- Monostable IC Circuit

- Multiplexer-Demultiplexer Circuit
- Seven-Segment Display

## Number Systems

- Practical Investigation of Number Systems

## Sequential Logic

- 3-Bit Down-Counter
- 3-Bit Up-Counter
- Binary Counter IC
- D-Type (Data) Flip-Flop
- Modulo-N Counter

## LIB 3: 33 Microprocessors (Series 9 Practice)

### Developing PIC Programs

- Defining Device Type and Clock Speed
- Introduction to Interrupts
- Loops and Conditional Branching
- Programming Fundamentals

### PIC Microcontroller

- Arithmetic and Logic Operations
- Commands to set up an Interrupt on Portb
- Creating Delays

### The PIC Development System

- Introduction to the PIC Basic Software
- Introduction to the PICShell Software
- Introduction to the Software and Hardware

### The PIC Microcontroller

- Features of a PIC
- Introduction to PICs



## LIB 3: 34 Engine Repair

### Cylinder Head and Valve Trains

- Camshafts and Valve Lifters
- Components of the Top End
- Engine Cycles, Valve and Ignition Timing

### Engine Block

- Bottom End Component Identification
- CI Engine Size
- Components of the Bottom End
- Crankshaft and Piston Operation
- Engine Blocks and Liners
- Engine Size
- Pistons
- Pressure and Volume

### Engine Fundamentals

- Common Rail Diesel Engine Component Identification
- Common Rail Diesel Engine Operation
- Four Stroke Cycle
- Front End Component Identification
- Introduction to Engine Systems
- Position and Mounting of Engine Components
- Sectioned (CI) Engine Component Identification

### Engine Servicing

- Adjustment of Valve Clearances on an OHC Engine
- Basic Engine Service Procedures
- Camshaft Timing Verification
- Cooling System Inspection, Test and Repair
- Cylinder Compression Test
- Cylinder Leakage Test
- Cylinder Power Balance Test
- Engine Removal and Replacement
- Inspect and Repair Threads
- Manifold Vacuum Test

### Lubrication and Cooling Systems

- Adjusting Drive Belt Tension
- Cooling Systems
- Engine Oil Pressure
- Lubrication System Inspection
- Lubrication Systems

## LIB 3: 35 Automatic Transmission and Transaxle

### Automatic Transmission Components

- Automatic Transmission Gears
- Electrical and Electronic Controls
- Gears and Planetary Gear Sets
- Planetary Gears, Clutches, and Bands

### Automatic Transmission Servicing

- Automatic Transmission Diagnostic Checks

### Final Drives

- Drivetrain and Driveline
- Front Wheel Final Drive Systems
- Locating Driveline Components
- Rear Wheel Final Drive Systems

### Transmission System Fundamentals

- Automatic Transmission Operation
- Automatic Transmission Systems
- Introduction to Automatic Transmissions

## LIB 3: 36 Manual Drive Train and Axles

### Manual Transmission and Driveline Servicing

- Clutch Removal, Inspection, and Refitting
- Clutch System - Symptoms and Faults
- Drive Shaft Servicing Procedures
- Inspecting FWD Shafts and Joints
- Inspecting the Complete Transmission System of a Vehicle

### Manual Transmission Components and Operation

- Clutch Construction and Operation
- Clutch Design
- Differential
- Front Wheel Drive Shafts
- Gears and Speed
- Manual Transaxles
- Manual Transmission Construction
- Rear Wheel Drive Shafts
- Selector Lever and Selector Forks

### Manual Transmission System Fundamentals

- Clutch and Manual Transmission Systems
- Gears and Gear Ratios
- Manual Transmission Introduction
- Manual Transmissions

## LIB 3: 37 Suspension

### Inspection and Repair

- Geometry Adjustments
- How to Check Shock Absorbers for Leaks
- Inspect, Remove, and Replace Shock Absorbers
- Leaf Spring Removal, Inspection, and Reinstallation Procedures
- MacPherson Strut Coil Spring Removal and Inspection
- MacPherson Strut Removal, Inspection, and Reinstallation Procedures
- Removal, Inspection and Installation of Coils Springs and Insulators
- Remove, Inspect and Install Ball Joints on Suspension Systems
- Remove, Inspect and Install Stabilizer Bushings, Brackets and Links
- Remove, Inspect, and Install Transverse Links and Strut Rods
- Remove, Inspect, and Install Upper and Lower Control Arms
- Remove, Inspect, Install and Adjust Torsion Bars
- Remove, Inspect, Install, and Adjust Strut Rods and Bushings

### Suspension Components and Operation

- Coil Springs
- Control Arms
- Leaf and Rubber Springs
- MacPherson Struts

### Suspension System Fundamentals

- Geometry Fundamentals

## LIB 3: 38 Steering

### Inspection and Repair

- Adjusting Wheel Height
- Adjustment of Steering Box Pre-Load
- Check and Top-Up Power Steering Fluid
- Check Front Cradle (Subframe) Alignment
- Check Power Steering System
- Diagnose Power Steering Problems
- Flushing and Bleeding the Power Steering System
- Rack and Pinion Gear Service
- Remove and Inspect Conventional Steering Components
- Remove, Inspect, and Replace Conventional Steering Components
- Removing Rack and Pinion Steering Gear

### Steering System Components and Operation

- Conventional Steering System Components
- Electronic Steering Systems
- Introduction to the Steering and Suspension Trainer
- Power Steering Systems

## Wheel and Tire Servicing

- Balance Wheel and Tire Assembly
- Caster, Camber, Toe, and Setback Checks and Adjustment
- Check Steering Axis Inclination and Toe-out on Turns
- Measure Wheel, Tire, Axle and Hub Runout
- Perform Prealignment Inspection
- Road Wheel Removal and Installation
- Sealed Wheel Bearing Replacement Procedure

## Wheels and Tires

- Road Wheels

## LIB 3: 39 Brake Systems

### Advanced Brake Systems

- Diagnosing Faults in ESP Systems
- Electronic Brake Systems Introduction

### Anti-lock Braking Systems

- ABS Braking Cycle
- ABS ECU Circuits and Signals
- ABS Relay
- ABS Warning Lamp and Diode
- Anti-Lock Brake Systems
- Anti-Lock Brake Trainer
- Brake Fluid Level Switch
- Brake Pedal Switch
- Brake Pedal Travel Sensor
- Hall Effect Sensor Investigation
- Hydraulic Control Unit
- Hydraulic Pump and Motor
- Hydraulic Pump Motor Speed Sensor
- Inductive Sensor Investigation
- Sensors and Switches

### Brake System Fundamentals

- Brake Systems 1
- Brake Systems 2
- Friction

### Hydraulic Control

- Basic Fluid Power Engineering
- Fluid Power Concepts

### Warning Systems

- Brake Fluid Warning System
- Brake Warning Systems

## LIB 3: 40 Brake Components

### Brake System Fundamentals

- Introduction to the Brake Systems Trainer

### Disc Brakes

- Brake Calipers
- Brake Pads
- Brake Rotors
- Integral Caliper Parking Brake

### Drum Brakes

- Brake Drums
- Brake Shoes
- Parking Brakes

### Hydraulic Control

- Basic Control Valves
- Brake Fluid
- Brake Lines and Hoses
- Hydraulics
- Pressure Control Valves

### Power Assistance

- Hydraulic Brake Boosters

## LIB 3: 41 Brake Servicing

### Brake Line Servicing

- Brake Line Fabrication
- Brake Line Inspection
- Fabricating Brake Lines

### Brake System Fundamentals

- Braking Calculations
- Braking Forces

### Brake System Servicing

- ABS Servicing Procedure
- Bleed Brake System (Manual Bleed)
- Bleeding a Pressurized Anti-lock Braking System
- Brake Pedal Height
- Checking Pedal Heights and Adjusting Push Rod Length
- De-pressurize High-pressure Components of the Anti-lock Brake System
- Flush Brake System
- Master Cylinder Inspection
- Master Cylinder Removal, Bench Bleed, and Reinstall
- Parking Brake Cable Replacement
- Replacing ABS Component Procedure

## Disc Brake System Servicing

- Brake Caliper Inspection
- Brake Pad Removal and Brake Assembly Inspection
- Brake Pad Replacement
- Brake Pad Wear Indicator Inspection
- Brake Rotor Replacement
- Integral Caliper Parking Brake Service
- Machining a Rotor
- Measuring Brake Rotors

## Drum Brake System Servicing

- Adjusting the Parking Brake
- Brake Shoe Replacement
- Drum Brake Removal and Inspection
- Drum Brake Removal, Disassembly and Inspection
- Machining a Drum

## LIB 3: 42 Automotive Electrical Fundamentals

### Electrical Components and Operation

- Capacitor Types and Applications
- Diode Types and Applications
- Relays
- Sensors
- Signal Processing

### Electrical Fundamentals

- Changeover Switches
- Circuit Faults
- Common Ground Circuits
- Common Ground Circuits and Wiring Diagrams
- Continuity
- Continuity and Circuit Faults
- Control Examples
- Control Principles
- Controlling and Protecting Simple Circuits
- Current Flow in a Simple Circuit
- DC and AC Current
- Electrical Circuits
- Electrical Safety and Circuit Checks
- Electricity
- Electromagnetic Principles
- Information Flow
- Introduction to Wiring Diagrams
- Ohm's Law
- Physical Environment to Electrical Transformation
- Power

- Pushbutton Switches
- Pushbutton Switches and Switch Circuits
- Resistance
- Resistance and Ohm's Law
- Simple Battery and Lamp Circuit
- Simple Battery, Lamp, and Switch Circuit
- Simple Battery, Lamp, Switch and Fuse Circuit
- Simple Circuits

## Electrical Measurement

- Calculating and Adjusting Permitted Voltage Drop
- Electrical Circuit Testing
- Electrical Test Equipment
- Measuring Current
- Reading Wiring Diagrams

## Electrical Supply

- Batteries
- Battery and Fuse Circuit Fault Investigation 1
- Battery and Fuse Circuit Fault Investigation 2
- Battery and Fuse Investigation

## LIB 3: 43 Automotive Starting and Charging

### Charging System Fundamentals

- Alternator Construction
- Charging Principles
- Charging Systems
- Magnetism and Electromagnetism

### Charging System Inspection and Test

- Alternator Fault Investigation 1
- Alternator Fault Investigation 2
- Alternator Output Tests
- Alternator Output Waveforms
- Alternator Service Procedure
- Charging System Fault Diagnosis
- Replacing an Alternator and Drive Belt
- Performing Voltage Drop and Current Draw Tests

## LIB 3: 44 Automotive Lighting

### Hazard Warning Lighting Circuit

- Hazard Warning Circuit
- Hazard Warning Lamps

## Headlight Circuits

- Automatic Lighting
- Four-Pin Relay Headlamp Circuit
- Headlamp Flash Circuit
- Headlamps
- Headlamps 1
- Headlamps 2
- Headlights
- High Beam Flash Circuit
- Low and High Beam Circuits
- Relay and Spot Lamp Circuit

## Internal Lighting Circuits

- Internal Lamp Circuit Investigation
- Internal Lamp Circuits
- Internal Lighting

## Lighting Circuit Fault Diagnosis

- Backup Lamp Circuit Fault
- Fault-Finding Example
- Four Pin Relay Headlamp Circuit Problem Solving
- Hazard Warning Circuit Fault
- Headlamp Lighting Fault 1
- Headlamp Lighting Fault 2
- Headlamp Lighting Fault 3
- High Beam Flash Circuit Fault
- Interior Lamp Circuit Fault
- Introduction to Fault-Finding
- Lighting Circuit Fault Investigation 1
- Lighting Circuit Fault Investigation 2
- Lighting Circuit Fault Investigation 3
- Lighting Fault Diagnosis
- Lighting Systems Fault Diagnosis 1
- Lighting Systems Fault Diagnosis 2
- Lighting Systems Fault Diagnosis 3
- Low and High Beam Circuit Fault
- Park and Tail Lamp Circuit Fault
- Park and Tail Lighting Fault
- Park, Tail, and Headlamp Circuit Fault 1
- Park, Tail, and Headlamp Circuit Fault 2
- Park, Tail, and Headlamp Circuit Problem Solving

## Lighting Circuit Fundamentals

- Identical Lamps in Parallel
- Identical Lamps in Series
- Lighting Systems
- Non-Identical Lamps in Parallel
- Non-Identical Lamps in Series
- Parallel Lamp Circuits



- Power in a Simple Lamp Circuit
- Series Lamp Circuits

## Park and Tail Light Circuits

- Park and Tail Lamp Circuits
- Park and Tail Lighting
- Park and Tail Lights
- Park, Tail, and Headlamp Circuits 1
- Park, Tail, and Headlamp Circuits 2

## Stop and Backup Light Circuits

- Backup Lamp Circuit Investigation

## LIB 3: 45 Automotive Transducers

### Transducer Circuits and Components

- Air Flow Sensor
- Coolant Temperature Sensor
- Crankshaft Position Sensor
- Engine Coolant Temperature Sensor
- Intake Air Temperature Sensor
- Mass Airflow Sensor
- Oxygen Sensor
- Performing a Gauge Circuit Test

### Transducer Fault Diagnosis

- Fault Investigation 1
- Fault Investigation 2
- Fault Investigation 4

## LIB 3: 46 Ignition Systems

### Distributor Electronic Ignition Systems

- Hall Effect Electronic Ignition Systems
- Inductive Reluctance Electronic Ignition Systems
- DIS Trainer Crankshaft Sensor
- DIS Trainer Features
- DIS Trainer Operation
- DIS Trainer Temperature Sensor
- DIS Trainer Waveforms
- Distributorless Ignition Systems

### Ignition System Diagnosis

- Extremely Rough Idle Problem 1
- Extremely Rough Idle Problem 2
- Lack of Power Problem

- No Start Problem 1
- No Start Problem 2
- No Start Problem 3

## Ignition System Fundamentals

- Breaker Point Ignition Systems
- Ignition Coil Investigation
- Introduction to Ignition Systems

## Ignition System Servicing

- Distributor Testing
- Ignition Secondary Circuit Inspection
- Ignition System Wavepattern Investigation
- Ignition Timing Check and Adjustment
- Inspection and Testing of an Ignition Coil
- Inspection and Testing of the Ignition Primary Circuit

## LIB 3: 47 Engine Management and Control

### Actuators

- Actuator Components

### Engine Inspection

- Coolant Servicing
- Evaporative Emissions Control Systems - Inspection and Test
- Positive Crankcase Ventilation System - Inspection and Test
- Pulse Air Injection System - Inspection and Test
- Retrieval and Clearing of OBD I Trouble codes
- Retrieval and Clearing of OBD II Trouble codes

### Engine Management Fault Investigation

- Diesel Engine Fault Diagnosis
- Engine Fault Diagnosis 1
- Engine Fault Diagnosis 10
- Engine Fault Diagnosis 2
- Engine Fault Diagnosis 3
- Engine Fault Diagnosis 4
- Engine Fault Diagnosis 5
- Engine Fault Diagnosis 6
- Engine Fault Diagnosis 7
- Engine Fault Diagnosis 8
- Engine Fault Diagnosis 9
- Engine Management System Fault Diagnosis
- Fault Investigation 5
- Fault Investigation 6

## Engine Management System Fundamentals

- Air Management in a Diesel Engine
- Decision Making Processes
- Electronic Control Unit
- Engine Management System
- Engine Management System Fundamentals
- Fuel Injection System Decisions
- Ignition System Decisions
- On Board Diagnostics Two (OBDII) Systems

## Sensors

- Engine Coolant Temperature
- Engine Sensor Fault Diagnosis 1
- Engine Sensor Fault Diagnosis 2
- Sensor Components
- Sensors and Actuators

## LIB 3: 48 Fuel and Emissions

### Air Induction Components and Operation

- Air Management
- Idle Air Control Valve
- Sensor Circuits and Components

### Diesel Engine Management

- Common Rail Diesel Engine
- Exhaust Management System
- Fuel in a Diesel Engine
- Fuel Injection Management in a Diesel Engine

### Emission Control Systems

- Air Injection Systems
- Catalytic Converter
- Exhaust Emission Control Components
- Exhaust Gas Recirculation Systems

### Fuel and Emissions System Servicing

- Catalytic Converter Inspection and Efficiency Testing
- Checking the Operation of Solenoid Operated Fuel Injectors
- Cold Enrichment System Inspection and Test
- Early Exhaust Recirculation System - Inspection and Test
- EFI Demonstrator Fault Diagnosis 1
- EFI Demonstrator Fault Diagnosis 10
- EFI Demonstrator Fault Diagnosis 2
- EFI Demonstrator Fault Diagnosis 3
- EFI Demonstrator Fault Diagnosis 4
- EFI Demonstrator Fault Diagnosis 5
- EFI Demonstrator Fault Diagnosis 6

- EFI Demonstrator Fault Diagnosis 7
- EFI Demonstrator Fault Diagnosis 8
- EFI Demonstrator Fault Diagnosis 9
- Exhaust Gas Analyzer
- Exhaust System Inspection and Testing
- Fuel Filter Inspection
- Fuel Injection System Fault Diagnosis
- Fuel Injector - Inspection, Testing, and Cleaning
- Fuel Pressure on an Electronic Fuel Injection System
- Fuel Pump Inspection & Pressure Testing
- Fuel System Inspection
- Fuel Trim and Exhaust Emissions Monitoring
- Idle Speed and Fuel Mixture Adjustment
- Inspecting and Draining a Fuel System
- Intake Air System Inspection
- Investigation of Exhaust Emission Levels
- Mixture Control Solenoid Duty Cycle Investigation

## Fuel Components and Operation

- Actuator Circuits and Components
- EFI Fuel Injector Pulse Frequency
- EFI Fuel Injector Pulse Timing
- EFI Fuel Injector Pulse Width
- EFI Pressurized Fuel Systems
- Electric Fuel Pump
- Electronic Multipoint Fuel Injection Systems
- Fuel Injection Components
- Fuel Injection Fundamentals
- Fuel Injector Pulse Frequency
- Fuel Injector Pulse Timing
- Fuel Injector Pulse Width
- Fuel Injectors
- Introduction to the EFI Demonstrator
- Pressurized Fuel Systems

## LIB 3: 49 Electric and Hybrid Vehicle Technology

### Electric Vehicles

- Definition of Electric Vehicles
- Electric Motors
- Features of Electric Vehicles
- Fuel Cells
- Range Extenders

## High Voltage Electric Vehicles

- High Voltage Vehicles
- High Voltage Wiring and Connectors
- Legal Regulations
- Lithium-ion Batteries
- NiMH Batteries
- Principles of Lithium-ion Batteries
- Principles of NiMH Batteries
- Qualifications for Working on High Voltage Vehicles
- Reasons for the Development of High Voltage Vehicles
- Safety in High Voltage Vehicles
- Safety with Batteries

## Hybrid and Electric Vehicle Systems

- AC Motors and Generators
- Battery Packs
- Brake Systems
- Cables and Connectors
- Cables, Connectors and Protection Devices
- Disabling Hybrid Vehicle Systems
- Disabling the High Voltage System
- Electronic Circuits and Modules
- Fuel and Emissions
- Hybrid Electric Motors
- Hybrid Engines
- Hybrid Safety Issues and Concerns
- Hybrid Vehicle Trainer Controls
- Introduction to Electrical Storage Devices
- Introduction to Hybrid and Electric Vehicles
- Introduction to the Hybrid Vehicle Trainer
- Lead Acid Batteries
- Nickel Metal Hydride Batteries
- Parallel Hybrid Systems
- Plug-in Electric Vehicles
- Plug-in Hybrid Vehicles
- Practical Series Parallel Hybrid Systems
- Series Hybrid Systems
- Series Parallel Hybrid Systems and Components
- Series Parallel Systems and Components

## Hybrid Vehicles

- Classification of Hybrid Vehicles by Engine Arrangement
- Classification of Hybrid Vehicles by Power Source
- Diagnose Equipotential Faults
- Diagnose Insulation Measurement Faults
- Features of Hybrid Vehicles

## LIB 3: 50 Networked Systems

### Networked Systems Data

- CAN Bus Data Processing
- CAN Bus Fault Diagnosis
- CAN Bus Fault Diagnosis - 2
- CAN Bus Fault Diagnosis - 3
- CAN Bus Fault Diagnosis - 4
- CAN Bus Fault Diagnosis - 5
- CAN Bus Fault Diagnosis - 6
- CAN Signal Response

## LIB 3: 51 CAN Bus Lighting Systems

### Lighting Systems Diagnosis

- CAN Bus Lighting Control Fault 1
- CAN Bus Lighting Control Fault 2
- CAN Bus Lighting Fault 1
- CAN Bus Lighting Fault 2
- CAN Bus Lighting Fault 3
- CAN Bus Lighting Fault 4
- CAN Bus Lighting Fault 5
- CAN Bus Lighting Fault 6
- CAN Bus Lighting Fault 7
- CAN Bus Lighting Fault 8
- CAN Bus Lighting Faults

### Lighting Systems Measurement

- CAN Bus Fog Light System Measurement
- CAN Bus Headlight System Measurement
- CAN Bus Lighting Systems Measurement
- CAN Bus Park and Tail Light System Measurement
- CAN Bus Stop and Backup Light System Measurement
- CAN Bus Turn Signal and Hazard Warning System Measurement

### Lighting Systems Operation

- CAN Bus Fog Light Systems
- CAN Bus Lighting Control
- CAN Bus Lighting Systems
- CAN Bus Park, Tail, and Headlight Systems
- CAN Bus Stop and Backup Light Systems
- CAN Bus Turn Signal and Hazard Warning Systems

## LIB 3: 52 CAN Bus Auxiliary Systems

### Auxiliary Systems Diagnosis

- Auxiliary CAN Bus Fault Tolerance
- CAN Bus Auxiliary Fault 1
- CAN Bus Auxiliary Fault 2
- CAN Bus Auxiliary Fault 3
- CAN Bus Auxiliary Fault 4
- CAN Bus Auxiliary Fault 5
- CAN Bus Auxiliary Fault 6
- CAN Bus Auxiliary Fault 7
- CAN Bus Auxiliary Faults
- Faults in Auxiliary CAN Bus Systems
- Open Circuit Auxiliary CAN Bus Faults
- Short Circuit Auxiliary CAN Bus Faults

### Auxiliary Systems Measurement

- Analyzer Tests on an Auxiliary CAN Bus System
- CAN Bus Mirror System Measurement
- CAN Bus Power Door Locking System Measurement
- CAN Bus Seat System Measurement
- CAN Bus Window System Measurement
- CAN Bus Window, Mirror, and Seat Systems Measurement
- CAN Data Bus Measurement
- Multimeter Tests on an Auxiliary CAN Bus System
- Oscilloscope Tests on an Auxiliary CAN Bus System

### Auxiliary Systems Operation

- Auxiliary CAN Bus Door Mirror Control Systems
- Auxiliary CAN Bus Safety Systems
- Auxiliary CAN Bus Security Systems
- Auxiliary CAN Bus Systems
- Auxiliary CAN Bus Window Control Systems
- CAN Bus Power Door Locking System
- CAN Bus Window, Mirror, and Seat Systems
- Effect of a Disconnected CAN Bus Control Module

## LIB 3: 53 CAN Bus Starting and Charging Systems

### Starting and Charging Systems Diagnosis

- CAN Bus Starting and Charging Fault 1
- CAN Bus Starting and Charging Fault 2
- CAN Bus Starting and Charging Fault 3
- CAN Bus Starting and Charging Fault 4
- CAN Bus Starting and Charging Fault 5
- CAN Bus Starting and Charging Fault 6
- CAN Bus Starting and Charging Fault 7
- CAN Bus Starting and Charging Fault 8

- CAN Bus Starting and Charging Faults

## Starting and Charging Systems Measurement

- Automatic Stop-Start System Measurement
- CAN Bus Advanced Starting and Charging System Measurement
- CAN Bus Conventional Charging System Measurement
- CAN Bus Conventional Starting System Measurement
- CAN Bus Power Consumers Measurement
- CAN Bus Starting and Charging Systems Measurement

## Starting and Charging Systems Operation

- Automatic Stop-Start System
- CAN Bus Advanced Starting and Charging System
- CAN Bus Conventional Starting and Charging System
- CAN Bus Starting and Charging Systems

## LIB 3: 54 Automotive Heating and Air Conditioning

### Heating and Air Conditioning Fundamentals

- Air Conditioning Principles
- Air Conditioning Systems
- Air Conditioning Trainer
- Air Conditioning Trainer Operation
- Refrigerant Leak Detection
- Refrigeration Cycle

### HVAC Components and Operation

- A/C Electrical System Fault Investigation
- Air Distribution Control System Investigation
- Air Distribution Control System Troubleshooting 1
- Air Distribution Control System Troubleshooting 2
- Air Distribution Control System Troubleshooting 3
- Blower Motor Fault Investigation 1
- Blower Motor Fault Investigation 2
- Climate Control System Operation
- Compressor Fault Investigation
- Compressors
- Condensers
- HVAC Electrical Controls Investigation
- Lines and Hoses

### HVAC Servicing

- A/C Compressor Clutch Removal
- A/C System Troubleshooting 1
- A/C System Troubleshooting 2
- Air Conditioning Practical
- Air Conditioning System Performance Test
- Airflow Restrictions and Components



- Control Head and Component Servicing
- Cooling System Inspection
- Discharging and Recharging an A/C System
- Duratec Engine Air-conditioning System Servicing
- Filter Inspection and Installation
- FOTCC System Troubleshooting
- Heater and Air Management Service Procedure
- Inspect Airflow Components on a Workshop Vehicle
- Inspection and Testing of Airflow Components
- Inspection of A/C Evaporator Drain
- Investigation of a FOTCC System
- Removal, Inspection, and Replacement of A/C Compressor Clutch
- Remove, Inspect, and Install A/C System Hose and Fittings
- Removing and Replacing the A/C Compressor
- Replacement and Inspection of Accumulator/Receiver-drier
- Servicing the FOT and TXV

## LIB 3: 55 Auto Shop

### Automotive Technology

- Automotive Terminology

### Preparing Vehicle for Service

- Door Panel Removal and Replacement
- Logical Fault Diagnosis
- Repair Orders

### Shop and Personal Safety

- Fire Fighting
- Fire Safety Equipment
- First Aid 1
- First Aid 2
- High Voltage Circuits
- Marked Safety Areas and Evacuation Routes
- Material Safety Data Sheets
- Personal Protective Equipment
- Personal Protective Equipment 1
- Rules and Procedures
- Rules and Procedures 1

### Tools and Equipment

- Handling Tools and Equipment
- Lifting Equipment
- Measuring with a Caliper, Micrometer, or Dial Gauge

## LIB 3: 56 Passenger Safety Systems

### Restraint Systems

- Air Bags

### SRS Components and Operation

- Airbag Safety
- Airbags
- Introduction to SRS
- Seat Belts

### SRS Inspection and Diagnosis

- Disabling and Enabling the Air Bag System

## LIB 3: 57 Heavy Vehicle Systems

### Actuators

- Engine Management Actuators - Exercise 18.1
- Engine Management Actuators - Worksheet 24
- Engine Management Actuators - Worksheet 25
- Engine Management Actuators - Worksheet 26
- Engine Management Actuators - Worksheet 27
- Engine Management Actuators - Worksheet 28
- Engine Management Actuators - Worksheet 29
- Engine Management Actuators - Worksheet 30
- Engine Management Actuators - Worksheet 31
- Engine Management Actuators - Worksheet 32

### Auxiliary Electrical Systems

- Battery and Fuses - Exercise 3.1
- Battery and Fuses - Worksheet 1
- Battery and Fuses - Worksheet 2
- HGV Windshield Wiper System - Exercise 19.1
- HGV Windshield Wiper System - Worksheet 13
- Horn and Relays - Exercise 7.1
- Horn and Relays - Worksheet 6
- Horn and Relays - Worksheet 7

### CI Engine Components

- HGV Diesel Engine Component Identification
- HGV Diesel Engine Cylinder Head and Valves
- HGV Diesel Engine Cylinders
- HGV Diesel Engine Pistons
- HGV Diesel Engine Systems

### Diesel Engine Management

- Engine Exhaust Emissions - Exercise 6.1
- Fuel Injection

- Fuel Injection - Exercise 18.3
- Idle Speed Adjustment - Exercise 18.6
- Injector Pulse Width - Exercise 18.4
- Injector Timing - Exercise 18.5

## Electronic Controlled Air Suspension

- Electronic Controlled Air Suspension Fault Diagnosis 1
- Electronic Controlled Air Suspension Fault Diagnosis 10
- Electronic Controlled Air Suspension Fault Diagnosis 2
- Electronic Controlled Air Suspension Fault Diagnosis 3
- Electronic Controlled Air Suspension Fault Diagnosis 4
- Electronic Controlled Air Suspension Fault Diagnosis 5
- Electronic Controlled Air Suspension Fault Diagnosis 6
- Electronic Controlled Air Suspension Fault Diagnosis 7
- Electronic Controlled Air Suspension Fault Diagnosis 8
- Electronic Controlled Air Suspension Fault Diagnosis 9
- Electronically Controlled Air Suspension
- Electro-pneumatics
- Height Sensor
- Remote Control Unit
- Solenoid Valve Unit

## Engine Management System Fundamentals

- Cruise Control - Exercise 15.1
- Cruise Control - Worksheet 22
- Cruise Control - Worksheet 23
- Electronic Control Module - Exercise 2.1

## Gearbox Components and Operation

- HGV Gearbox Operation
- HGV Gears and Gear Ratios
- Selector Lever, Rail, and Synchronizers

## Lighting Systems

- HGV Auxiliary Lighting - Exercise 15.1
- HGV Auxiliary Lighting - Worksheet 11
- HGV Brake and Backup Lights - Exercise 13.1
- HGV Brake and Backup Lights - Worksheet 10
- HGV Park, Tail and Headlights - Exercise 9.1
- HGV Park, Tail and Headlights - Worksheet 8
- HGV Turn Signal and Hazard Warning Lights - Exercise 11.1
- HGV Turn Signal and Hazard Warning Lights - Exercise 11.2
- HGV Turn Signal and Hazard Warning Lights - Worksheet 9

## Sensors

- Ambient Air Sensor - Exercise 8.5
- Engine Management Active Sensors - Exercise 12.1
- Engine Management Active Sensors - Worksheet 19
- Engine Management Active Sensors - Worksheet 20

- Engine Management Active Sensors - Worksheet 21
- Engine Management Analog Sensors - Exercise 8.1
- Engine Management Analog Sensors - Worksheet 1
- Engine Management Analog Sensors - Worksheet 10
- Engine Management Analog Sensors - Worksheet 11
- Engine Management Analog Sensors - Worksheet 12
- Engine Management Analog Sensors - Worksheet 13
- Engine Management Analog Sensors - Worksheet 2
- Engine Management Analog Sensors - Worksheet 3
- Engine Management Analog Sensors - Worksheet 4
- Engine Management Analog Sensors - Worksheet 5
- Engine Management Analog Sensors - Worksheet 6
- Engine Management Analog Sensors - Worksheet 7
- Engine Management Analog Sensors - Worksheet 8
- Engine Management Analog Sensors - Worksheet 9
- Engine Management Digital Sensors and Switches - Exercise 10.1
- Engine Management Digital Sensors and Switches - Worksheet 14
- Engine Management Digital Sensors and Switches - Worksheet 15
- Engine Management Digital Sensors and Switches - Worksheet 16
- Engine Management Digital Sensors and Switches - Worksheet 17
- Engine Management Digital Sensors and Switches - Worksheet 18
- Engine Protection - Exercise 4.1
- Manifold Air Temperature Sensor - Exercise 8.3
- Oil Pressure Sensor - Exercise 8.4
- Oil Temperature Sensor - Exercise 8.2

## Starting and Charging

- HGV Alternator Charging Systems - Exercise 17.1
- HGV Alternator Charging Systems - Worksheet 12
- HGV Cold Starting Systems - Exercise 21.1
- HGV Cold Starting Systems - Worksheet 14

## LIB 3: 58 Motorcycle Lighting

### Fault Finding

- Fault Finding
- Four Pin Relay Headlamp Circuit Fault
- Park / Tail Lamp and Headlamp Circuit Fault
- Park / Tail Lamp and Relay Controlled Headlamp Fault
- Park / Tail Lamps Circuit Fault
- Relay-Controlled Headlamp Flash Circuit Fault

### Lamp Circuits

- Instrument Panel Lighting Circuit
- Low and High Beam Headlamps
- Park / Tail Lamp and Headlamp Circuit Assignment
- Park / Tail Lamp Circuits
- Park / Tail Lamps and Headlamps
- Park / Tail Lamps and Relay Controlled Headlamps

## Relay Circuits

- Four Pin Relay Headlamp Circuit Assignment
- Four Pin Relays and Headlamps
- Relay-Controlled Headlamp Circuit
- Relay-Controlled Headlamp Flash Circuit

## LIB 3: 59 Land Cruiser Complete Vehicle Systems

### Land Cruiser Faults

- Land Cruiser Fault Diagnosis 1
- Land Cruiser Fault Diagnosis 10
- Land Cruiser Fault Diagnosis 2
- Land Cruiser Fault Diagnosis 3
- Land Cruiser Fault Diagnosis 4
- Land Cruiser Fault Diagnosis 5
- Land Cruiser Fault Diagnosis 6
- Land Cruiser Fault Diagnosis 7
- Land Cruiser Fault Diagnosis 8
- Land Cruiser Fault Diagnosis 9

### Land Cruiser Fuel Injection

- Land Cruiser Fuel Injector Pulse Frequency
- Land Cruiser Fuel Injector Pulse Timing
- Land Cruiser Fuel Injector Pulse Width

### Land Cruiser Systems

- Brake System Inspection
- EVAP System Investigation
- Investigating the Door Mirror
- Investigating the Power Windows
- Land Cruiser Driveline Investigation
- Military Body Panel Materials
- Ride Height Measurement

## LIB 3: 60 Dynamometers

### Dynamometer Software Analysis

- Analyzing Air Flow with Variable RPM (CI Engine)
- Analyzing Air Flow with Variable RPM (SI Engine)
- Analyzing Power with Variable RPM (CI Engine)
- Analyzing Power with Variable RPM (SI Engine)
- Analyzing Torque with Variable RPM (CI Engine)
- Analyzing Torque with Variable RPM (SI Engine)
- Introduction to Dynamometer Software

## Engine Dynamometer Measurements

- Calculating Power with Variable RPM (CI Engine)
- Calculating Power with Variable RPM (SI Engine)
- Introduction to Dynamometers
- Measuring Air Flow with Variable RPM (CI Engine)
- Measuring Air Flow with Variable RPM (SI Engine)
- Measuring Cylinder Pressure with Variable RPM (CI Engine)
- Measuring Cylinder Pressure with Variable RPM (SI Engine)
- Measuring Fuel Use with Variable RPM (CI Engine)
- Measuring Fuel Use with Variable RPM (SI Engine)
- Measuring Oil Pressure with Variable RPM (CI Engine)
- Measuring Oil Pressure with Variable RPM (SI Engine)
- Measuring the Effect of Load on Torque (CI Engine)
- Measuring the Effect of Load on Torque (SI Engine)
- Measuring Torque with Variable RPM (CI Engine)
- Measuring Torque with Variable RPM (SI Engine)

## LIB 3: 61 Engineering Mathematics

### Algebra

- Algebra - Simple Formula
- First, Second, and Third Order Brackets
- Rule of Three (Direct Proportion)
- Rule of Three (Inverse Proportion)

### Angles

- Angular Measure
- Calculating with Angles
- Measuring Angles

### Approximation

- Approximations

### Arithmetic

- Adding and Subtracting
- Multiplication and Division of Decimal Numbers
- Multiply Sums

### Equations

- Addition Method for Solving Simultaneous Equations
- Calculate the Unknown Variable in an Equation
- Distributive Law
- Equating Method for Solving Simultaneous Equations
- Multiply Out Brackets
- Performing Calculations
- Sign Rules for Mathematical Operations

### Factorization

- Simple Factorization

### Fractions

- Add and Subtract Fractions with Different Denominators
- Add and Subtract Fractions with the Same Denominator
- Convert Decimal Numbers to Fractions
- Convert Fractions to Decimal Numbers
- Convert Improper Fractions into Mixed Numbers
- Convert Mixed Numbers into Improper Fractions
- Expand Fractions
- Fractions - Addition and Subtraction
- Fractions - Multiplication and Division
- Simplify Fractions

### Graphs and Charts

- Graphs - Pie Chart
- Graphs - Square Law
- Graphs - Straight Line Graphs

## Indices

- Indices
- Indices - Addition and Subtraction
- Indices - Letter Notation
- Indices - Multiplication and Division
- Indices - Powers of 10
- Powers

## Length, Area and Volume

- Calculate the Area of a Complex Shape
- Calculate the Area of a Rectangle
- Calculate the Perimeter of a Rectangle
- Calculate Volume
- Lengths, Surface Area and Volume
- Lengths, Surface Area, and Volume
- Lengths, Units and Prefixes

## Number Systems

- Binary and Decimal Conversions

## Percentages

- Calculate Percentage Increases
- Calculate Percentage Reductions
- Calculate Percentages of Values
- Parts per Thousand
- Percentages

## Phasors

- Phase Angles
- Phasor Diagrams

## Trigonometry

- Basic Trigonometry
- Lengths and Pythagoras' Theorem
- Pythagoras' Theorem

## LIB 3: 62 English Language Skills

### Language

- Language Acquisition

### Reading

- Citing Strong and Thorough Evidence
- Determining a Writer's Perspective
- Evaluating Arguments and Specific Claims Made in a Text
- Identifying and Analyzing Ideas in a Text



## Speaking and Listening

- Discussing Different Perspectives
- Engage in a Two-Way Conversation
- Engaging in Group Discussions
- How to Introduce Yourself
- Justifying Decisions with Reasoning
- Listening and Understanding
- Planning, Writing, Presenting, and Evaluating
- Presenting a Perspective to an Audience

## Writing

- Arguing a Perspective
- Creating an Informative Text
- Formal Letters with a Perspective
- Informing an Audience
- Presenting a Persuasive Perspective

## LIB 3: 63 Business Skills

### Cost Accounting

- Marginal Cost Calculations

### Economics

- Economic Flow Models
- Economic Measures
- Economic Systems
- Location Factors
- Monetary Policy and Price Level Stability
- Needs, Wants and Demand
- Pricing and Types of Markets
- Production Factors

### Financial Accounting and Bookkeeping

- Accounting - Valuation Principles
- Accruals and Pre-Payments
- Balance Sheet Accounting
- Balance Sheet Changes
- Inventory Accounting: The Periodic Method
- Inventory Accounting: The Perpetual Method
- List Price Determination
- Profit and Loss Accounts
- Purchase Cost Calculations

### Fundamentals of Business Organization

- Business Organizational Structure
- Business Process Optimization
- Corporate Mission and Goals
- Quality and Environmental Management

## Investing and Financing

- External Financing
- Financing Rules
- Internal Financing
- Investment Analysis
- Investment Planning
- Profit and Loss Analysis

## Legal Framework

- Breach of Contract
- Contracts and UN Law
- Process Chains and Networks

## Procurement

- Controlling Procurement
- International Commercial Terms and Contracts
- Management of Hazardous Substances
- Material Procurement
- Material Requirements Planning (MRP)
- Monitoring Purchasing
- Organizing Procurement
- Purchasing Calculations

## Production

- Analytical Techniques
- Controlling Production
- Improving Production
- Product Range
- Product Range Development
- Production Management
- Production Planning
- Production Process Control
- Production Process Planning
- Quality Control

## Sales and Marketing

- Advertising and the Marketing Mix
- Communications and the Marketing Mix
- Control of the Customer's Order
- Distribution and the Marketing Mix
- Marketing Planning
- Pricing Strategies
- Product and the Marketing Mix
- Product Promotion
- Sales and Marketing Measures

## Social Skills

- Common Courtesy
- Dress Code

- Handle Collective Property
- Personal Space
- Punctuality

## LIB 3: 64 Freight Logistics

### Efficiency and Optimization of the Warehouse

- Quality Management in the Warehouse

### Event Driven Process Chains

- EPC Diagrams

### Human Resources

- Accident Prevention in the Warehouse
- Handling of Hazardous Materials

### Information Processing

- Privacy Policy

### Internal Transport and Loading

- Conveying
- Internal Transport and Loading Overview
- Loading Systems
- Picking Vehicles and Lifting Equipment
- Securing Loads

### Loading

- Loading Goods Overview

### Packaged Goods

- Packaging
- Packaging Aids
- Packaging of Goods

### Picking Stock

- Key Figures of Picking
- Organization of Picking

### Route Planning

- Accompanying Documents
- Event Driven Process Chain for Route Planning
- Freight Costs
- Legal Regulations for Shipping

### Stowage Planning

- Planning for Stowage

## LIB 3: 65 Workplace Problem Solving

### Construction

- Car Park Construction - Calculating Materials
- Installing a Flag Pole
- Perimeter Fencing - Calculating Materials

### Customer Service

- Handling a Telephone Call

### Distribution

- Calculating Shipping Costs
- Planning Logistics

### Finance

- Calculating Costs for a Building Project
- Calculating Stationery Costs
- Calculating VAT Rates
- Comparing Crane Hire Costs
- Phone Contracts - Comparing Deals

### Human Resources

- Attending a Meeting
- Choosing a Computer Monitor
- Improving the Workplace

### Production

- Calculating Costs in a Food Factory
- Choosing Packaging for Parts
- Comparing Machine Productivities
- Machine Productivity for Cutting Metal Shapes
- Mass Production - Calculating Quantities
- Paint Mixing - Calculating Materials
- Programming a Drinks Bottling Plant
- Running a Bicycle Parts Production Line
- Running Two Production Lines for Bicycle Parts
- Setting Up a Paint Filling Machine

### Sales and Marketing

- Calculating Sales Discounts
- Sales Conversion - Calculating Rates

## LIB 3: 66 Interactive Applications

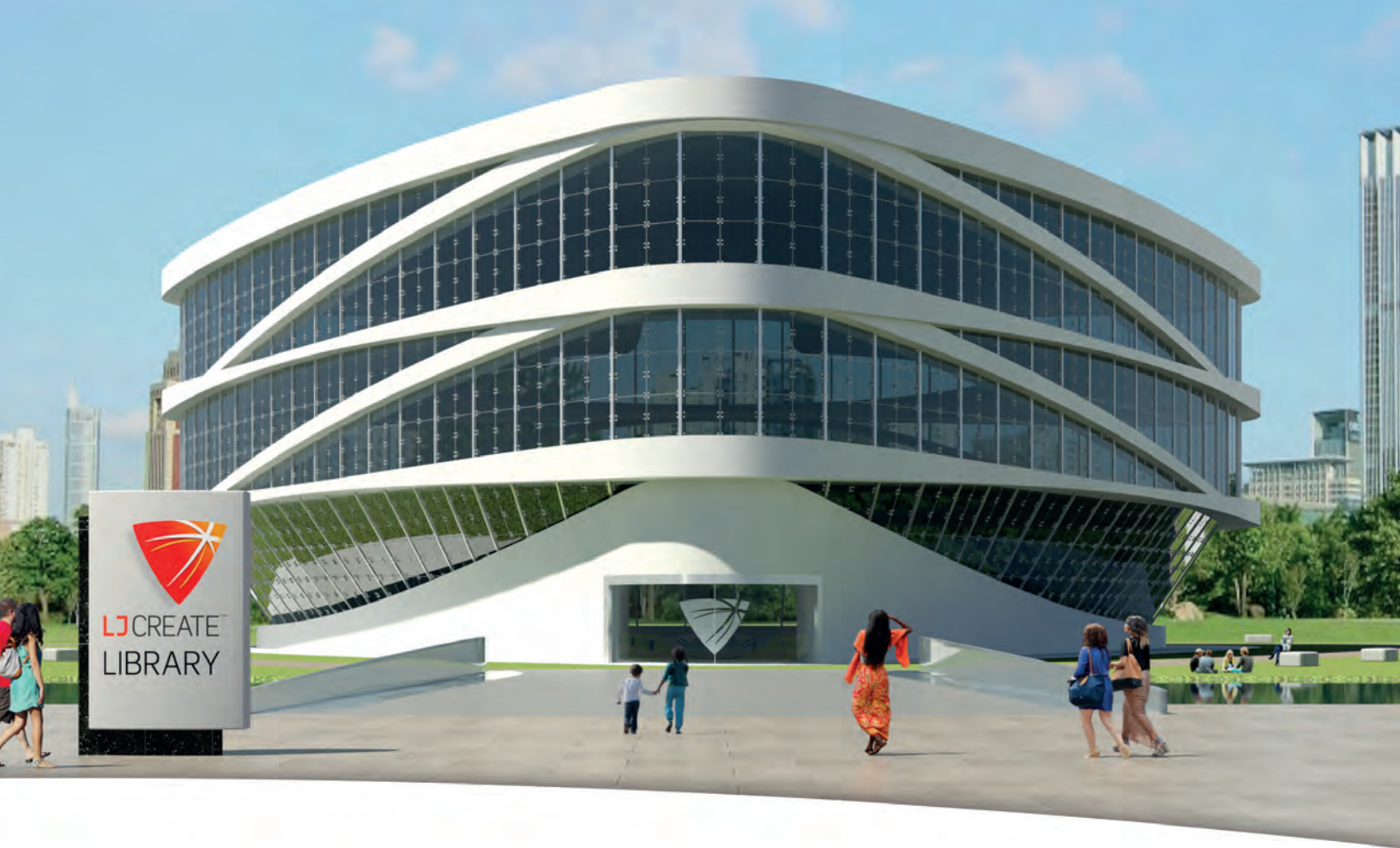
### Automotive Applications

- Automotive Applications

### Engineering Applications

- Engineering Applications





For more information on our range of learning resources, please contact:



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